REV DESCRIPTION DATE APPROVED **CB22330** APPROX. 0.200 TIG WELD Parts List DESCRIPTION ITEM QTY U/M PART NUMBER 1 EA AGI62.5/125/145T FIBER, GRADED INDEX-2.0 THERMOCOAT .125 M (NA = 0.26)NOTES: 2 A/R STOCK EPOXY STOCK A/R **EPOXY** 1. TEST AND RECORD OPTICAL DATA. FG6971 COMBO, FG6970 AND VFT-FLG-K40 CUSTOMER WAVELENGTH: NOT SPECIFIED. VFT-INS-200 VACUUM FEEDTHROUGH INSERT INPUT: 99% AT 0.20NA, 50μ APERTURE, 632.8nm 2 EA 504013-1 ADAPTOR, FC, MULTIMODE 7 2 EA FCL125-S FC LG BK 125 SST,MULTIMODE OUTPUT: ≥ 90% FULL APERTURE. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: CUSTOMER NAME: DIMS CALLED OUT IN METRIC TOLERANCES ARE REFER TO WIN 753 004. fiberguide 

fibe **FUDAN UNIV.** .XXXX = ± .0005 .XXX = ± .005 .XX = ± .015 .X = ± .050 .XXXX = ± .0001 3. FOR FIBER EPOXY SEE REF 823 007 CURE SCHEDULE "A". .XXX = ± .010 .XX = ± .10 .X = ± .20 4. WIN 823 019 IN CONNECTORS ONLY. DRAWN **8/18/15** DWG NO **CB22330** S. RAYANIC 5. TEST VACUUM TO 10<sup>-6</sup> BAR. ANGLES = ±1° ANGLES = ±1° DO NOT SCALE THIS DRAWING CUSTOMER SIGNATURE (IF REQUIRED)

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0.8 INSIDE 0.8 OUTSIDE

SHEET

32 INSIDE 32 OUTSIDE